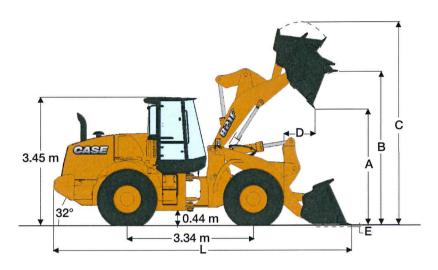
THE DNA OF YOUR 821F

(240 I/min @2000 rpm) **Productivity** (50-meter distance cycle) Automatic hydraulic functions Considering: density: 1.8 t/m³, fill factor: 100%, 52 cycles/hour and - Bucket Return-to-dia each hour includes a 5-minute break _____ 160 m³/h or 320 t/h - Boom Return-to-travel 52 loading cycles/h with standard bucket 3.4 m³ or 6.2 ton - Auto.lift (to adjustableheight) Control type Pilot control with single joystick or two levers **Engine** Compliant with Tier 3 Capacities FPT turbocharged engine NEF 6.7 with: Fuel tank _____ 288 usable litres - 100% fresh air combustion Cooling system ______30 litres - Air to Air intercooler Engine oil _____ 15 litres - Common rail Hydraulic oil _____ Tank: 91 litres, total system: 180 litres Transmission oil _____ 34 litres - Multiple injections similar to multi-jet automotive technology to achieve best in class load response, max torque and power with the minimum fuel consumption. 6 cylinders -6,7 liters Cab and controls Max power SAE J1995 ______ 172kW / 230 hp @1800 rpm Maximum torque SAE J1349 _____ 1184 Nm @1300 rpm For you safety the cab complies to: protection against falling objects (FOPS)_____ ISO EN3449 ISO EN13510 protection against roll over (ROPS) Axles and differential For outstanding traction with 50% longer maintenance intervals and Noise and vibration 30% less tire wear Front auto-lock differential _____100% of available torque is always Driving noise in dB (A) 82 to SAE J88 @ 15 meters Interior noise ______72 LpA as per ISO6395/6396/3744 Exterior noise _____ 71 dB(A) at 15 meters as per SAE J88 SEP80 guaranted on the wheel(s) with traction Front and rear ZF Heavy Duty axles with Open Differential 103 LwA according to ISO6395/6396/3744 Excellent traction: Switchable reverse gear alarm Limited slip differential front and rear ____when one wheel slips 73% air-cushioned seat MSG 95A/732 Vibrations _____ of the available axle torque is guaranted on the other wheel average 1.4m/s2 as per ISO/TR 25398:2006 Heavy Duty axle +(ZF type MT-L3095-II) standard axle (ZF type MT-L3085-II) Front standard axle (ZF type MT-L3085-II) **Electrical system** Rear axle total oscillation 24V. Batteries 2 x 12V. **Tyres** Alternator _____ 65A Tyres Brakes Service brake ______Maintenance free, self-adjusting wet 4-wheel disc brakes _____ 0.39 m²/hub Parking brake Disc brake on transmission activated from the cab cluster Area ____ Hvdraulic Valves Rexroth Closed-center, Load sensing hydraulic system. Main valve with 3 sections Steering The steering orbitrol hydraulically is actuated

with priority valve

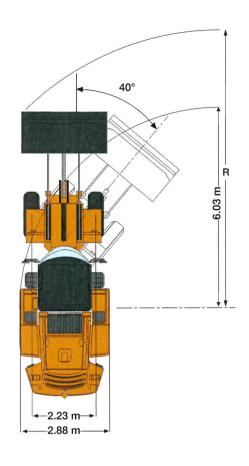
Type of pump Tandem Variable displacement pump

821F Specifications



LOADER SPEED

Raising time (loaded)	6.2 sec			
Dump time (loaded)	1.2 sec			
Lowering time (empty, power down)	2.9 sec			
Lowering time (empty, float down)	2.5 sec			



Tipping load - Articulated at 40° kg 1293 12536 12367 12590 12547 12955 9756 9941 9936 10246 Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496 Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 44° 44°			Z-BAR buckets						XR buckets (extra reach)			
Bucket volume (heaped) m³ 3.42 3.24 3.20 3.10 2.8 2.5 3.2 3.1 2.8 2.5	821F		3.4 m³		3.2 m³		2.8 m³		3.2 m³		2.8 m³	
Bucket Payload kg 6146 6268 6184 6295 6274 6478 4878 4970 4968 5123 Maximum material density tonnes/m³ 1.80 1.94 1.93 2.03 2.24 2.59 1.53 1.60 1.77 2.05 Bucket outside width m 2.95 2.95 2.94 2.94 2.95 2.94 2.95 2.94 2.95 2.94 2.95 2.94 Bucket weight kg 1550 1460 1520 1430 1366 1276 1520 1430 1366 1276 Tipping load - straight kg 14203 14465 14284 14523 14465 14917 11366 11562 11547 11889 Tipping load - Articulated at 40° kg 12293 12536 12367 12590 12547 12955 9756 9941 9936 10246 Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496 Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 7 5 7 5 7 5 14 11 14 1.1 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 44° 43° 43			edge	teeth	edge	teeth	edge	teeth	edge	teeth	edge	teeth
Maximum material density tonnes/m³ 1.80 1.94 1.93 2.03 2.24 2.59 1.53 1.60 1.77 2.05 Bucket outside width m 2.95 2.95 2.94 2.94 2.95 2.94 2.96 2.98 1.405 1430 1366 1276 1520 1430 1366 1276 1520 1430 1366 1276 <td>Bucket volume (heaped)</td> <td>\mathbf{m}^3</td> <td>3.42</td> <td>3.24</td> <td>3.20</td> <td>3.10</td> <td>2.8</td> <td>2.5</td> <td>3.2</td> <td>3.1</td> <td>2.8</td> <td>2.5</td>	Bucket volume (heaped)	\mathbf{m}^3	3.42	3.24	3.20	3.10	2.8	2.5	3.2	3.1	2.8	2.5
Bucket outside width m 2.95 2.95 2.94 2.95 /2.94 2.95 2.94 2.86 2.96 2.81 1497 11366 11562 11547 11889 19180 15721 16953 18032 19496 2.94 2.86 2.96 2.88 3.06 17510 19180 15721 16953	Bucket Payload	kg	6146	6268	6184	6295	6274	6478	4878	4970	4968	5123
Bucket weight kg 1550 1460 1520 1430 1366 1276 1520 1430 1366 1276 Tipping load - straight kg 14203 14465 14284 14523 14465 14917 11366 11562 11547 11889 Tipping load - Articulated at 40° kg 12293 12536 12367 12590 12547 12955 9756 9941 9936 10246 Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496 Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 44° 44°	Maximum material density	tonnes/m ³	1.80	1.94	1.93	2.03	2.24	2.59	1.53	1.60	1.77	2.05
Tipping load - straight kg 14203 14465 14284 14523 14465 14917 11366 11562 11547 11889 Tipping load - Articulated at 40° kg 12293 12536 12367 12590 12547 12955 9756 9941 9936 10246 Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496 Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 43° 43° 4	Bucket outside width	m	2.95	2.95	2.94	2.94	2.95	2.94	2.95	2.94	2.95	2.94
Tipping load - Articulated at 40° kg 1293 12536 12367 12590 12547 12955 9756 9941 9936 10246 Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496 Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 44° 44°	Bucket weight	kg	1550	1460	1520	1430	1366	1276	1520	1430	1366	1276
Breakout force kg 15076 16133 15473 16676 17751 19180 15721 16953 18032 19496	Tipping load - straight	kg	14203	14465	14284	14523	14465	14917	11366	11562	11547	11889
Lift capacity from ground kg 17976 18137 18055 18201 18263 18559 13725 13885 13938 14237 A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 1.1 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 44° 43° 43	Tipping load - Articulated at 40°	kg	12293	12536	12367	12590	12547	12955	9756	9941	9936	10246
A - Dump height at 45° at full height m 2.94 2.86 2.96 2.88 3.06 2.99 3.34 3.33 3.50 3.43 B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 1.26 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 <td>Breakout force</td> <td>kg</td> <td>15076</td> <td>16133</td> <td>15473</td> <td>16676</td> <td>17751</td> <td>19180</td> <td>15721</td> <td>16953</td> <td>18032</td> <td>19496</td>	Breakout force	kg	15076	16133	15473	16676	17751	19180	15721	16953	18032	19496
B - Hinge pin height m 4.12 4.12 4.12 4.12 4.12 4.12 4.56 4.56 4.56 4.56 C - Overall height m 5.49 5.49 5.45 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 1.1 14 1.1 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 43° 43° 4	Lift capacity from ground	kg	17976	18137	18055	18201	18263	18559	13725	13885	13938	14237
C - Overall height m 5.49 5.49 5.45 5.29 5.29 5.89 5.89 5.73 5.73 D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 7.24 7.	A - Dump height at 45° at full height	m	2.94	2.86	2.96	2.88	3.06	2.99	3.34	3.33	3.50	3.43
D - Bucket reach at full height m 1.17 1.13 1.15 1.27 1.02 1.14 1.26 1.38 1.14 1.26 E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 7.24	B - Hinge pin height	m	4.12	4.12	4.12	4.12	4.12	4.12	4.56	4.56	4.56	4.56
E - Dig depth cm 7 5 7 5 7 5 14 11 14 11 L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 7.24 7.24 7.24 7.24	C - Overall height	m	5.49	5.49	5.45	5.45	5.29	5.29	5.89	5.89	5.73	5.73
L - Overall length with bucket on the ground m 7.94 8.06 7.90 8.03 7.74 7.86 8.39 8.52 8.23 8.35 Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.9 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 44° 43° 43° 4	D - Bucket reach at full height	m	1.17	1.13	1.15	1.27	1.02	1.14	1.26	1.38	1.14	1.26
Overall length without bucket m 6.78 6.78 6.78 6.78 6.78 7.24 7.24 7.24 7.24 R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 43° 43° 43° 43° Dump angle at full height ° 55° 55° 55° 55° 55° 49° 49° 49°	E - Dig depth	cm	7	5	7	5	7	5	14	11	14	11
R - Turning radius to front corner of the bucket m 6.7 6.6 6.6 6.6 6.6 6.6 6.9 6.9 6.8 6.8 Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 43° 43° 43° 43° 43° 43° 40° <td>L - Overall length with bucket on the ground</td> <td>m</td> <td>7.94</td> <td>8.06</td> <td>7.90</td> <td>8.03</td> <td>7.74</td> <td>7.86</td> <td>8.39</td> <td>8.52</td> <td>8.23</td> <td></td>	L - Overall length with bucket on the ground	m	7.94	8.06	7.90	8.03	7.74	7.86	8.39	8.52	8.23	
Bucket rollback in carry position ° 44° 44° 44° 44° 44° 44° 43°	Overall length without bucket	m	6.78	6.78	6.78	6.78	6.78	6.78	7.24	7.24	7.24	7.24
Dump angle at full height ° 55° 55° 55° 55° 55° 49° 49° 49° 49°	R - Turning radius to front corner of the bucket	m	6.7	6.6	6.6	6.6	6.6	6.6	6.9	6.9	6.8	6.8
2 amp and an interest and a second a second and a second	Bucket rollback in carry position	0	44°	44°	44°	44°	44°	44°	43°	43°	43°	
Machine operating weight kg 17694 17604 17664 17574 17510 17420 18046 17956 17892 17802	Dump angle at full height	0	55°	55°	55°	55°	55°	55°	49°	49°	49°	49°
muonine operating weight	Machine operating weight	kg	17694	17604	17664	17574	17510	17420	18046	17956	17892	17802

Note: bucket specification can slightly differ according to plant source. More bucket choice is available, please contact your local dealer.